

TECHNICAL DATA

3/3.5-layer seam sealing tape

ITEM CODE	XT-621W	XT-691W	XT-608
PRODUCTS OVERVIEW			
Application	A minimal stretch tapes with the tricot fabric backer. Use on the weight of thicker 3L fabrics with polyurethane membrane.		
Certificate	REACH		
Color	Black	Grey	Light grey
Standard Width	20mm/18mm	20mm/18mm	20mm/18mm
THERMAL & PHYSICAL PROPERTIES			
Composition	Flexible yarn+PU	Flexible yarn+PU	Polyester+PU +RUBBER
Total Gauge	300µm (.0117")	240µm (.0094")	320µm (.0125")
Softening point	110°C (230°F)	110°C (230°F)	110°C (230°F)
Wash Durability	up to 40°C	up to 40°C	up to 40°C
RECOMMENDED BONDING CONDITIONS: HOT AIR SEAM SEALING MACHINE			
Temperature	430°C-480°C	430°C-480°C	450°C-550°C
Time	5-8m/min	5-8m/min	6-8m/min
Pressure	1.4bar-2.45bar	1.4bar-2.45bar	1.4bar-2.45bar

1. Custom color and print capabilities.
2. Products may be stocked in various width or can be slit to requested widths.
3. Recommended bonding conditions will vary between machinery, fabrics and applications.



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